



## MATERIAL SAFETY DATA SHEET

### 1. IDENTIFICATION OF THE SUBSTANCE/ MIXTURE AND OF THE COMPANY/ UNDERTAKING

**Product Name** : Epson GS 6000 Compatible Eco Solvent Black Ink

**Material Uses** : Ink for use in an ink jet process.

**Manufacturer** : STS Inks LLC., 8300 Congress Ave., Boca Raton, FL 33487  
 Phone 561-999-8818  
 Fax 561-999-8828  
 www.stsrefill.com

### 2. HAZARD IDENTIFICATION

Emergency Overview: Contact with skin and eyes may result in irritation. Read MSDS before using.

### 3. COMPOSITION/ INFORMATION ON INGREDIENTS

<u>CAS Number</u>	<u>Percent (%)</u>	<u>Chemical Name</u>
1) Not Available	1 - 80	Diethylene Glycol Derivative
2) Not Available	1 - 15	Proprietary Organic Material
3) Not available	1 - 5	Proprietary Pigments
4) Not Available	1 - 20	Lactone Compound

### 4. FIRST AID MEASURES

**Inhalation** : If inhaled move to fresh air. Inhalation of vapor is not expected to be significant routes of exposure for this product under normal use conditions. Respiratory irritation may occur, if persists seek medical attention.

**Ingestion** : Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention if symptoms appear.

**Skin Contact** : In case of contact, immediately flush skin with plenty of water while removing contaminated clothes and shoes. Wash clothing before reuse. Get medical attention if symptoms appear.

**Eye Contact** : Do not rub eyes. In case of contact, immediately flush eyes with plenty

of water for at least 15 minutes. Seek medical attention.

## 5. FIRE-FIGHTING MEASURES

- Flammable Properties** : Combustible liquid under Hazard Communication Standard(HCS, USA)
- Extinguishing Media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.
- Special Fire-fighting Procedures** : Not available
- Hazardous Thermal Decomposition Products** : Toxic and irritating fume and/or gases may generate by combustion. Wear self-contained breathing apparatus

## 6. ACCIDENTAL RELEASE MEASURES

- Personal Precautions** : Use all necessary personal protective equipment.
- Environmental Precautions** : Do not let product enter drains. Do not flush into surface water or sanitary sewer systems.
- Methods for Cleaning Up** : Move containers from the spill area. Prevent from entering sewers, water courses, basements, or confined areas. Contain and collect spillage with inert absorbent material (e.g. sand, earth, vermiculite, or diatomaceous earth) and place in container for disposal according to local regulations. Contaminated absorbent material may pose the same hazard as the spilled product.

## 7. HANDLING AND STORAGE

- Handling** : Avoid contact with skin, eyes and clothing. Obtain and review special instructions before use.
- Storage** : Keep out of the reach of children. Keep away from excessive heat or cold.
- Packaging Materials** : Use original container.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

- Exposure Limits** : Exposure limits have not been established for this product.
- Engineering Controls** : Use in an adequately ventilated area.
- Personal Protective Equipment**
- Skin and Body** : Use personal protective equipment to minimize exposure to skin and eyes. Handle in accordance with good industrial

hygiene and safety practice.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State	: Liquid
Color	: Black
Odor	: Slight
Boiling Point	: Not Determined
Melting Point	: Not Determined
Freezing Point	: No Data Available
Specific Gravity	: 0.975±.01 (@20°C)
Vapor Density	: No Data Available (Air = 1)
Vapor Pressure	: Not Determined
Evaporation Rate (Butyl Acetate = 1)	: No Data Available
Relative Density	: No Data Available
Solubility (Water)	: Soluble
pH	: Not Applicable.
Flash Point	: ~71°C
Auto-Ignition Temperature	: Not Determined
Flammable Limits	: Not Determined
Volatility (w/w)	: No Data Available
VOC Volatility (w/w)	: No Data Available
Less Exempt Volatile	

## 10. STABILITY AND REACTIVITY

Stability	: This product is stable under recommended conditions of storage and use.
Conditions to Avoid	: Not compatible with oxidizing agents and strong bases
Hazardous Decomposition Products	: Hazardous decomposition products that may be produced if decomposition occurs include gaseous carbon monoxide, carbon dioxide, nitrogen oxides, and/or low molecular weight hydrocarbons

## 11. TOXICOLOGICAL INFORMATION

Serious Eye Damage/Eye Irritation	: No data available
Further Information	: Please refer to Section 3 for potential health effects and Section 4 for first aid measures. This ink formulation has not been tested for toxicological effects.

## 12. ECOLOGICAL INFORMATION

<b>Eco toxicity</b>	: No data available
<b>Heavy Metals</b>	: No data available
<b>Persistence and Degradability</b>	: No data available

### 13. DISPOSAL CONSIDERATIONS

**Waste Disposal** : Waste must be disposed of according to the applicable state, federal, and local regulations.

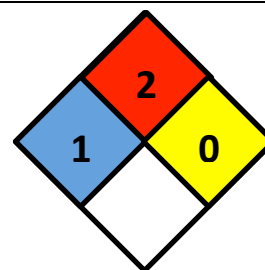
### 14. TRANSPORTATION INFORMATION

Not regulated under United States DOT Domestic Surface, USA, ICAO/IATA AIR, IMO/IMDG OCEAN, ADR, or RID

Special precautions : Not listed  
 UN Number : Not applicable  
 Class : Not applicable  
 Proper shipping name : Not applicable  
 Packing group : Not applicable  
 Marine pollutant : None noted

### 15. REGULATORY INFORMATION

**National Fire Protection Association (United States)** : Health: 1  
 Flammability: 2  
 Instability: 0



**US EPA TSCA Inventory** : All ingredients are listed or exempt from listing.  
**US EPA TSCA 12(b)** : Does not contain listed chemicals.

### 16. OTHER INFORMATION

**Date of Issue** : January 2014  
**Version** : 1.01

**Notice to the Reader:**

The data in this Material Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material or in any process. This information is based upon technical information believed to be reliable. It is subject to revision as additional knowledge and experience is gained. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.